## AMENDMENTS TO THE CLAIMS

1. (Original) A method of fabricating a SiGe thin layer semiconductor structure, the method comprising:

providing a substrate having a dielectric layer thereon to a process chamber of a processing system;

forming a variable composition  $Si_xGe_{1-x}$  layer over the dielectric layer; and forming a Si cap layer on the variable composition  $Si_xGe_{1-x}$  layer.

- 2. (Currently Amended) The method according to claim 1, wherein the substrate comprises one of a semiconductor substrate, a LCD substrate, and or a glass substrate.
- 3. (Currently Amended) The method according to claim 1, wherein the dielectric layer comprises at least one of an oxide layer, a nitride layer, an oxynitride layer, and or a high-k layer.
- 4. (Currently Amended) The method according to claim 1, wherein the variable composition Si<sub>x</sub>Ge<sub>1-x</sub> layer comprises at least one of a graded Si<sub>x</sub>Ge<sub>1-x</sub> layer with a graded Ge content- and a plurality of Si<sub>x</sub>Ge<sub>1-x</sub> sub-layers each with different Ge content.
- 5. (Currently Amended) The method according to claim [[4]]54, wherein the graded Ge content in the Si<sub>x</sub>Ge<sub>1-x</sub> layer is less than about 0.5.
- 6. (Original) The method according to claim 4, wherein the different Ge contents in the Si<sub>x</sub>Ge<sub>1-x</sub> sublayers are less than about 0.5.
- 7. (Original) The method according to claim 4, wherein the different Ge contents in the Si<sub>x</sub>Ge<sub>1-x</sub> sub-layers are less than about 0.3.

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- 8. (Original) The method according to claim 1, wherein forming the variable composition  $Si_xGe_{1-x}$  layer includes providing a graded Ge content, with the Ge content being in the range of about 0.2 to about 0.5 adjacent the dielectric layer and decreasing to a value of 0.1 or less adjacent the Si cap layer.
- 9. (Original) The method according to claim 1, wherein the variable composition  $Si_xGe_{1-x}$  layer comprises a first  $Si_xGe_{1-x}$  sublayer formed on the dielectric layer, the first  $Si_xGe_{1-x}$  sublayer having a Ge content between about 0.5 and about 0.3, and a second  $Si_xGe_{1-x}$  sublayer formed on the first  $Si_xGe_{1-x}$  sublayer, the second  $Si_xGe_{1-x}$  sublayer having a Ge content between about 0.15 and about 0.05.
- 10. (Original) The method according to claim 1, wherein the variable composition  $Si_xGe_{1-x}$  layer comprises a first  $Si_xGe_{1-x}$  sublayer formed on the dielectric layer, the first  $Si_xGe_{1-x}$  sublayer having a Ge content of about 0.2, and a second  $Si_xGe_{1-x}$  sublayer formed on the first  $Si_xGe_{1-x}$  sublayer, the second  $Si_xGe_{1-x}$  sublayer having a Ge content of about 0.1.
- 11. (Currently Amended) The method according to claim 1, wherein the providing comprises introducing a substrate into one-of a process chamber of a single wafer processing system-and a process chamber of a batch type processing system.
- 12. (Original) The method according to claim 1, wherein the forming a variable composition  $Si_xGe_{1-x}$  layer comprises exposing the substrate to a Si-containing gas and a Ge-containing gas in a chemical vapor deposition process.
- 13. (Currently Amended) The method according to claim 4112, wherein the Si-containing gas comprises at least one of SiH<sub>4</sub>, Si<sub>2</sub>H<sub>6</sub>, SiH<sub>2</sub>Cl<sub>2</sub>, and or Si<sub>2</sub>Cl<sub>6</sub>, and the Ge-containing gas comprises at least one of GeH<sub>4</sub> and or GeCl<sub>4</sub>.

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- 14. (Currently Amended) The method according to claim 1, wherein the forming a Si cap layer comprises exposing the substrate to at least one of SiH<sub>4</sub>, Si<sub>2</sub>H<sub>6</sub>, SiH<sub>2</sub>Cl<sub>2</sub>, and or Si<sub>2</sub>Cl<sub>6</sub> in a chemical vapor deposition process.
- 15. (Original) The method according to claim 1, further comprising:

  forming a Si-containing seed layer on the dielectric layer, wherein the variable composition Si<sub>x</sub>Ge<sub>1-x</sub> layer is formed on the Si-containing seed layer.
- 16. (Currently Amended) The method according to claim 15, wherein the Si-containing seed layer comprises one of amorphous Si and or poly-Si.
- 17. (Original) The method according to claim 15, wherein the Si-containing seed layer comprises a Si<sub>x</sub>Ge<sub>1-x</sub> layer.
- 18. (Original) The method according to claim 15, wherein the Si-containing seed layer comprises a  $Si_xGe_{1-x}$  layer with Ge content of about 0.1, or less.
- 19. (Currently Amended) The method according to claim 15, wherein the forming a Si-containing seed layer comprises exposing the substrate to a Si-containing gas containing at least one of SiH<sub>4</sub>, Si<sub>2</sub>H<sub>6</sub>, SiH<sub>2</sub>Cl<sub>2</sub>, and or Si<sub>2</sub>Cl<sub>6</sub> in a chemical vapor deposition process.
- 20. (Original) The method according to claim 19, wherein the exposing further comprises exposing the substrate to an inert gas.
- 21. (Original) The method according to claim 19, wherein the exposing further comprises exposing the substrate to H<sub>2</sub>.

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- 22. (Original) The method according to claim 15, wherein the forming a Si-containing seed layer comprises performing an atomic layer deposition process.
- 23. (Original) The method according to claim 22, wherein the forming a Si-containing seed layer comprises alternately exposing the substrate to a Si-containing gas and H<sub>2</sub>.
- 24. (Original) The method according to claim 22, wherein the forming a Si-containing seed layer comprises alternately exposing the substrate to a Si-containing gas, H<sub>2</sub>, and a Ge-containing gas.
- 25. (Original) The method according to claim 1, wherein the forming further comprises heating the substrate to between about 500°C and about 900°C.
- 26. (Original) The method according to claim 1, further comprising providing a process chamber pressure less than about 100Torr.
- 27. (Original) The method according to claim 1, further comprising providing a process chamber pressure less than about 1Torr.
- 28. (Withdrawn) A computer readable medium containing program instructions for execution on a processor, which when executed by the processor, cause a processing apparatus to perform the steps in the method recited in claim 1.
- 29. (Withdrawn) A computer readable medium containing program instructions for execution on a processor, which when executed by the processor, cause a processing apparatus to perform the steps in the method recited in claim 15.

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## 30-53. (Canceled)

- 54. (New) The method according to claim 1, wherein the variable composition Si<sub>x</sub>Ge<sub>1-x</sub> layer comprise a graded Si<sub>x</sub>Ge<sub>1-x</sub> layer with a graded Ge content.
- 55. (New) The method according to claim 1, wherein the providing comprises introducing a substrate into a process chamber of a batch-type processing system.